



71 - 20W-50 DL



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 RELEASED FOR SERVICE  
 ECN #10847  
 4/2/03 P. GIVEN

BDR-314

ITEM NO.	HYDRA-GEAR PART NO.	QTY.	DESCRIPTION
1	70427	1	ASSEMBLY, UPPER HOUSING
2	50301	1	HOUSING, UPPER
3	70709	1	HOUSING, TRUNNION
		1	HOUSING, LOWER
		1	KIT, BYPASS SECTION
		1	BEARING, JOURNAL, .50 X .595
		1	BEARING, JOURNAL, 1.0 X .7
		1	PLATE, BYPASS
		3	PISTON, 3/8-24 X .25 (PATCH)
		1	SPRING, CHARGE RELIEF
		1	BALL 1/4
		1	PLATE, RELIEF
		1	HOUS - STAMP 10-32 X .5
4	9090900-0128	1	SEAL, LP
5	2003016	1	SEAL, LP
6	2003016	1	RING, WIRE RETAINING
7	2003043	1	BEARING, BALL
8	2003043	1	BEARING, BALL
10	2003047	1	SEMIPLATE, VARIABLE
11	50351	1	BEARING, THRUST 30 X 52 X 13
12	2003017	1	WASHER, BLOCK
13	2003017	1	WASHER, BLOCK
14	2003014	1	ASSEMBLY, 10cc CYLINDER BLOCK
15	70331	5	WASHER, PISTON SEAT
		5	PISTON, 10cc CYLINDER
		5	PISTON, 10cc CYLINDER
		1	ASSEMBLY, 21cc CYLINDER BLOCK
21	70082	1	WASHER, PISTON SEAT
		1	PISTON, 21cc PISTON
		1	SEMIPLATE, VARIABLE
		7	WASHER, PISTON SEAT
		7	PISTON, 21cc PISTON
		1	ASSEMBLY, 42 X 68 X 16
24	50304	1	BEARING, BALL
25	50652	1	BEARING, BALL
26	50315	1	BEARING, BALL
27	2000022	1	RING, WIRE RETAINING
28	50329	1	RING, WIRE RETAINING
29	50324	1	RING, WIRE RETAINING
31	2000015	1	GUIDE SLOT
33	51041	1	ARM, TRUNNION
34	50733	1	SEAL, LP
35	50317	1	ARM, CONTROL
36	50426	1	NUT, HEX LOCK, 5/16-24 STD - 5/16-24

ITEM NO.	HYDRA-GEAR PART NO.	QTY.	DESCRIPTION
37	50226	1	PLUG, FRICTION
38	70680	1	KIT, BYPASS PLATE
39	2003555	1	ACTUATOR, BYPASS
40	45074	1	SEAL, LP
41	50270	1	ARM, BYPASS
42	44480	1	RING, RETAINING
43	50002	2	PISTON
44	50016	2	SCREW
46	2000029	1	SPRING, CHARGE RELIEF
47	9010124-2500	1	BALL 1/4
48	50378	1	O-RING
49	50351	1	BEARING
50	44875	9	SCREW-Self TAPPING
51	900510-8700	1	PLUG, DRAIN
52	50273	1	ASSEMBLY, GEROTOR
53	9004101-1340	1	O-RING
54	900280	1	GEROTOR COVER
55	50280	1	SEMIPLATE, VARIABLE
56	50653	7	WASHER, PISTON SEAT
57	50653	7	PISTON, 10cc CYLINDER
58	50650	2	RING, RETAINING
59	44130	1	WASHER
60	900300-8700	1	PLUG, PLASTIC
61	50351	1	BEARING
62	50351	1	BEARING
68	50951	1	SPACER
69	50951	1	SPACER
71	70490	1	34cc OIL, 20W50 KIT, SEAL



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