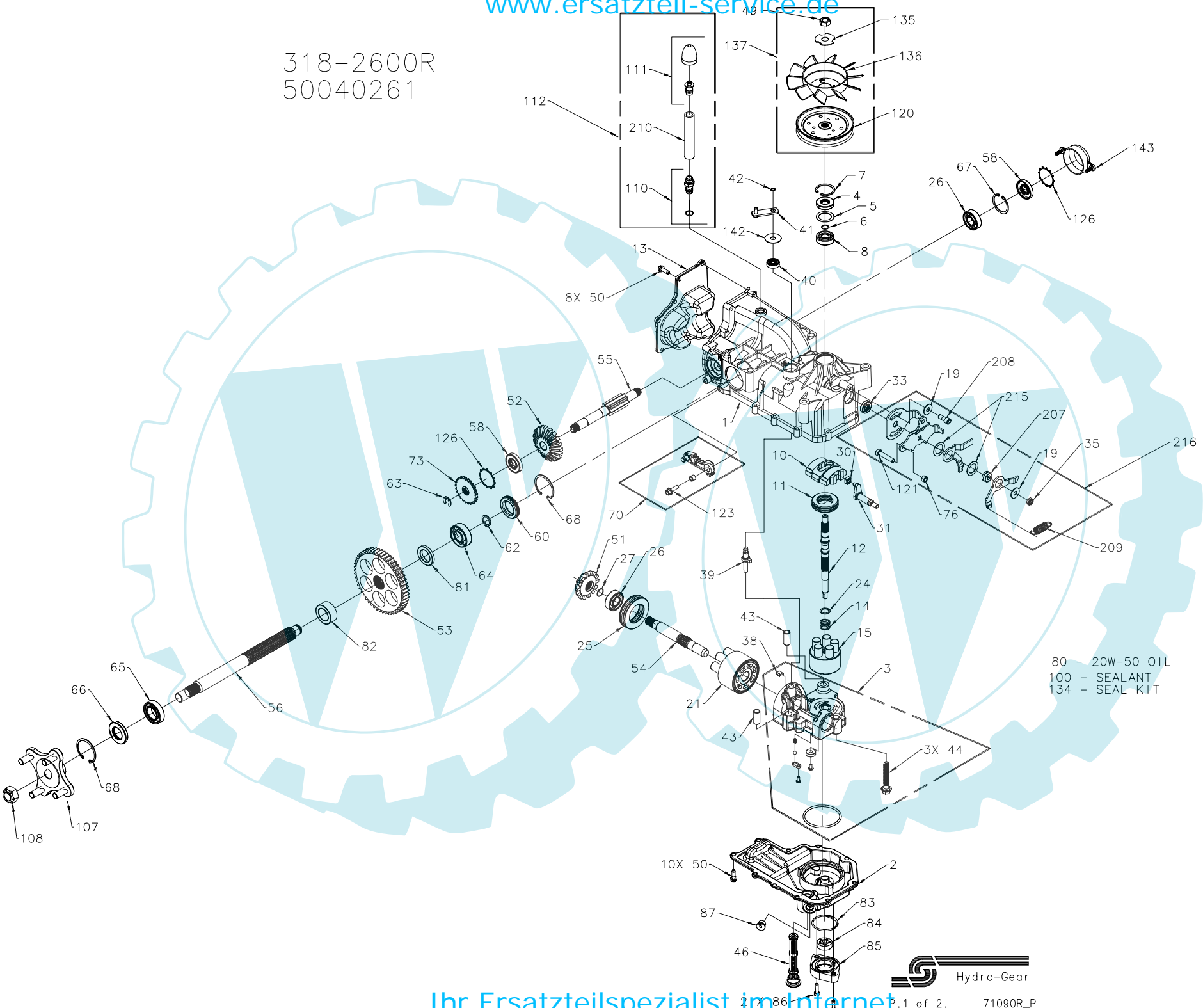
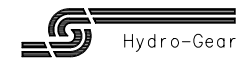


318-2600R
50040261



80 - 20W-50 OIL
100 - SEALANT
134 - SEAL KIT



318-2600R
50040261

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
1	70652	1	KIT, HOUSING-MAIN	43	50002	2	PIN	134	70553	1	KIT, SEAL
		1	HOUSING, MAIN	44	50016	3	SCREW			1	SEAL, LIP 15 X 35 X 7
		2	CRADLE BEARING	46	51931	1	ASSEMBLY, FILTER			1	RING, RETAINING
		1	SCREW HFHC 1/4-28 X 7/8 (PATCH)	49	44133	1	HEX JAM NUT 1/2-20			1	SEAL, LIP 12 X 25 X 7
		1	TRUNNION BUSHING	50	50752	18	SCREW, 1/4-20 X .75 LONG			1	SEAL, LIP 10 X 25 X 7
		1	LIP SEAL, 12 X 25 X 7	51	50744	1	14T BEVEL GEAR			1	RING, RETAINING
		1	SHAFT, BRAKE	52	50745	1	19T BEVEL GEAR			2	SEAL, LIP 17 X 40 X 7
		1	WASHER, .34 X .88 X .03	53	50746	1	53T SPUR GEAR			1	SEAL, LIP 1.85 X .32
2	51866	1	LOWER HOUSING	54	50757	1	MOTOR SHAFT			1	RING, RETAINING
3	70903	1	KIT, CENTER SECTION	55	51298	1	BRAKE SHAFT			1	SEAL, LIP 1.85 X .32
		1	CENTER SECTION	56	50748	1	SHAFT, AXLE 1.00 X 11.04 (KEY)			1	RING, RETAINING
		1	BUSHING .67 X 1.03 X .75	58	51161	2	SEAL, LIP 17 X 40 X 7			1	RING, RETAINING .440 EXTERNAL
		1	PLATE, BYPASS	60	50995	1	SEAL PLUG - SIDE			1	SEAL, LIP .98 X 1.85 X .276
		3	SCREW 3/8-24 X 2.5	62	50759	1	RETAINING RING - AXLE			1	RING, RETAINING
		2	ASSEMBLY, SHOCK VALVE .027	63	51109	1	RETAINING RING			2	RING, RETAINING
		1	SPRING, CHARGE RELIEF	64	50743	1	BEARING-BALL 20X47X14(6204)			2	RING, RETAINING
		1	BALL, 1/4	65	50740	1	BEARING-BALL 25X47X12(6005)			2	SEAL, LIP 17 X 40 X 5
		1	O-RING, .139 X 2.984 X 7	66	50751	1	SEAL	135	51523	1	WASHER, SLOTTED
		1	PLATE, RELIEF	67	50329	1	RETAINING RING	136	51362	1	FAN, 6", 10 BLADE
		2	BOLT, SELF TAPPING, 10-32 X .5	68	50760	2	RETAINING RING-AXLE	137	70583	1	KIT, FAN-PULLEY
		1	MAGNET, RING	70	71087	1	ASSEMBLY, BRAKE ARM - LH			1	FAN, 6", 10 BLADE
		1	LIP SEAL			1	BRAKE ARM			1	HEX JAM NUT 1/4-20
4	9008000-0128	1	SPACER			1	CLEVIS PIN			1	PULLEY, 4.5
5	2003018	1	WIRE RETAINING RING			1	BUSHING .255 X .381 X .330			1	WASHER, SLOTTED
6	2003016	1	RETAINING RING			1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)	142	51813	1	WASHER
7	2003052	1	BALL BEARING			1	DISC, BRAKE	143	51774	1	CAP, BRAKE
8	2003043	1	VARIABLE SWASHPLATE	73	50754	1	NUT, HEX, 5/16-18 NC	207	51604	1	SPACER, RTN
10	2003087	1	THRUST BEARING 30 X 52 X 13	76	43083	1	20W-50 OIL	208	51400	1	SCREW, 5/16-24 X .75 (PATCH)
11	50551	1	INPUT SHAFT	80		1	WASHER, AXLE 1.04 X 1.65 X .22	209	51399	1	SPRING, EXTENSION
12	51771	1	COVER-BACK	81	51939	79oz	WASHER, AXLE 1.04 X 1.65 X .70	210	51401	1	HOSE .5 X 4.00
13	50891RM	1	SPRING, BLOCK	82	51940	1	O-RING .103 X 1.862	215	51408	2	WASHER, NYLON
14	2003014	1	10cc CYLINDER BLOCK ASS'Y	83	9004101-1340	1	ASSEMBLY, GEROTOR	216	70845	1	RTN, KIT
15	70331	1	10cc CYLINDER BLOCK	84	50273	1	COVER, GEROTOR			2	WASHER
		5	10cc PISTON SPRING	85	50260	1	SHCS M6 X 20			1	HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT)
		5	PISTON SEAT WASHER	86	50095	2	PLUG, 9/16-18 (METAL)			1	SPACER, RTN
		5	10cc PISTON	87	9005110-5600	1	SEALANT			1	SCREW, 5/16-24 X .75 (PATCH)
		2	WASHER	100	50928	1	HUB, ASSEMBLY			1	SPRING, EXTENSION
19	44130	1	21cc CYLINDER BLOCK ASS'Y	107	70314	1	HUB			2	WASHER, NYLON
21	70082	1	21cc CYLINDER BLOCK			1	BOLT, LUG			1	CONTROL ARM
		1	21cc PISTON SPRING			1	NUT, HEX, 3/4-16			1	ARM, COW RTN SCISSOR, OUTER
		7	PISTON SEAT WASHER	108	50863	1	KIT, FITTING O-RING ASSEMBLY			1	ARM, RTN SCISSOR, INNER
		7	21cc PISTON	110	70110	1	PLASTIC HOSE FITTING			1	ARM, RETURN
24	2003017	1	WASHER, BLOCK THRUST			1	O-RING				
25	50552	1	THRUST BEARING 42 X 68 X 16	111	70921	1	CAP VENT ASSEMBLY				
26	50315	2	BALL BEARING			1	CAP, PLASTIC				
27	2000022	1	WIRE RETAINING RING			1	VENT, PLASTIC				
30	2000015	1	SLOT GUIDE	112	71004	1	KIT, BREATHER				
31	50807	1	TRUNNION ARM			1	KIT, FITTING O-RING ASSEMBLY				
33	9008000-0126	1	LIP SEAL			1	CAP, VENT ASSEMBLY				
35	50108	1	HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT)			1	HOSE				
38	70680	1	KIT, BYPASS PLATE	120	51182	1	PULLEY, 4.5				
39	2003555	1	BYPASS ACTUATOR	121	51753	1	BOLT, 5/16-18 X 1.5 UNC-2A				
40	45074	1	LIP SEAL	123	51576	1	SCREW, HFHCS 1/4-28				
41	50270	1	BYPASS ARM	126	51316	2	RING, RETAINING				
42	44870	1	RETAINING RING								

