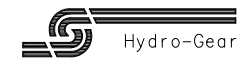
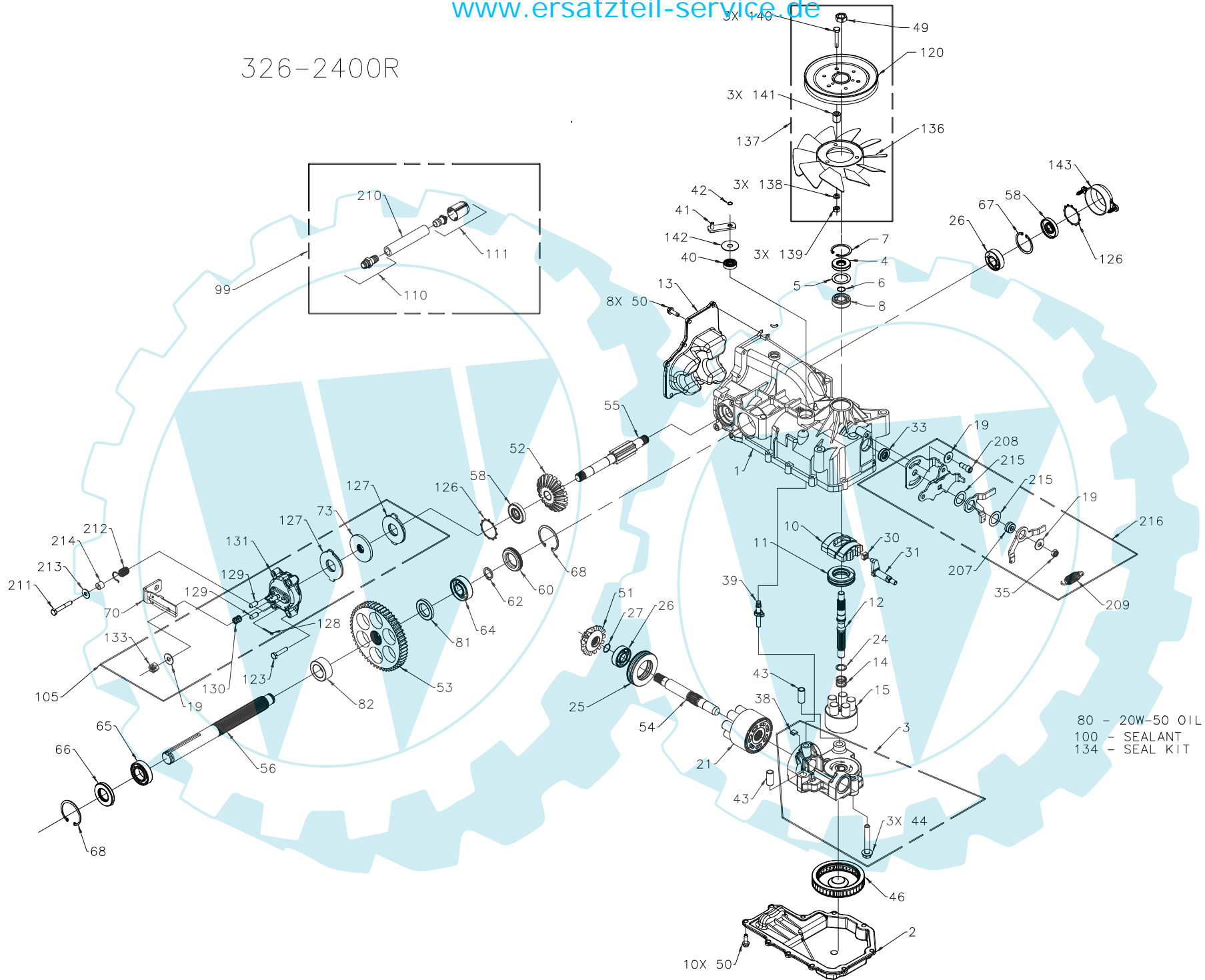


326-2400R



326-2400R

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
1	70627	1	KIT, HOUSING-MAIN	46	50990	1	FILTER	133	44142	1	SLOTTED HEX NUT 5/16-24
		1	HOUSING, MAIN	49	44133	1	HEX JAM NUT 1/2-20	134	70553	1	KIT, SEAL
		2	CRADLE BEARING	50	50752	18	SCREW, 1/4-20 X .75 LONG			1	SEAL, LIP 15 X 35 X 7
		1	LIP SEAL	51	50744	1	14T BEVEL GEAR			1	RING, RETAINING
		1	TRUNNION BUSHING	52	50745	1	19T BEVEL GEAR			1	SEAL, LIP 12 X 25 X 7
2	50890RM	1	LOWER HOUSING	53	50746	1	53T SPUR GEAR			1	SEAL, LIP 10 X 25 X 7
3	70667	1	KIT, CENTER SECTION	54	50757	1	MOTOR SHAFT			1	RING, RETAINING
		1	CENTER SECTION	55	51335	1	BRAKE SHAFT			2	SEAL, LIP 17 X 40 X 7
		1	BUSHING .67 X 1.03 X .75	56	51329	1	SHAFT, AXLE 1.00 X 11.04 (KEY)			1	SEAL, LIP 1.85 X .32
		1	PLATE, BYPASS	58	51161	2	SEAL, LIP 17 X 40 X 7			1	RING, RETAINING
		3	SCREW 3/8-24 X 2.5	60	50995	1	SEAL PLUG - SIDE			1	RING, RETAINING .440 EXTERNAL
		2	CHECK PLUG ASSEMBLY, .027	62	50759	1	RETAINING RING - AXLE			1	SEAL, LIP .98 X 1.85 X .276
4	9008000-0128	1	LIP SEAL	64	50743	1	BEARING-BALL 20X47X14(6204)			1	RING, RETAINING
5	2003018	1	SPACER	65	50740	1	BEARING-BALL 25X47X12(6005)			2	RING, RETAINING
6	2003016	1	WIRE RETAINING RING	66	50751	1	SEAL			2	RING, RETAINING
7	2003052	1	RETAINING RING	67	50329	1	RETAINING RING			2	SEAL, LIP 17 X 40 X 5
8	2003043	1	BALL BEARING	68	50760	2	RETAINING RING-AXLE	136	50307	1	FAN, 7", 10 BLADE
10	2003087	1	VARIABLE SWASHPLATE	70	51395	1	ARM, BRAKE	137	70418	1	KIT, FAN-PULLEY
11	50551	1	THRUST BEARING 30 X 52 X 13	73	44855	1	ROTOR, BRAKE			3	SCREW, HHCS 1/4-20 1.5 (PATCH)
12	50005	1	INPUT SHAFT	80		79oz	20W-50 OIL			1	FAN, 7", 10 BLADE
13	50891RM	1	COVER-BACK	81	51939	1	WASHER, AXLE 1.04 X 1.65 X .22			1	HEX JAM NUT 1/4-20
14	2003014	1	SPRING, BLOCK	82	51940	1	WASHER, AXLE 1.04 X 1.65 X .70			1	PULLEY, 5.5
15	70331	1	10cc CYLINDER BLOCK ASS'Y	99	71004	1	KIT, BREATHER ASSEMBLY			3	SPACER .26 X .57 X .62 (BLACK)
		1	10cc CYLINDER BLOCK			1	FITTING O-RING ASSEMBLY			3	WASHER (LOCK) 1/4
		5	10cc PISTON SPRING			1	CAP VENT ASSEMBLY			3	HEX NUT 1/4-20
		5	PISTON SEAT WASHER			1	HOSE, .50 X 4.00	138	43177	3	WASHER (LOCK) 1/4
		5	10cc PISTON	100	50928	1	SEALANT	139	43178	3	HEX NUT 1/4-20
19	44130	3	WASHER	105	70561	1	KIT, BRAKE	140	44276	3	SCREW HHCS 1/4-20 X 1.5 (PATCH)
21	70082	1	21cc CYLINDER BLOCK ASS'Y			1	WASHER	141	50259	3	SPACER .26 X .57 X .62 (BLANK)
		1	21cc CYLINDER BLOCK			1	ROTOR, BRAKE	142	51813	3	WASHER, .39 X 1.27 X .05
		7	21cc PISTON SPRING			2	STATOR, BRAKE FRICTION	143	51774	1	BRAKE COVER, PLASTIC
		7	PISTON SEAT WASHER			1	COTTER PIN 3/32 X 3/4	207	51604	1	SPACER, RTN
		7	21cc PISTON			2	BRAKE ACTUATING PIN	208	51400	1	SCREW, 5/16-24 X .75 (PATCH)
24	2003017	1	WASHER, BLOCK THRUST			1	COMPRESSION SPRING ANTI DRAG	209	52401	1	SPRING, EXTENSION
25	50552	1	THRUST BEARING 42 X 68 X 16			1	KIT, YOKE-BRAKE	210	51401	1	HOSE
26	50315	2	BALL BEARING	110	70110	1	FITTING O-RING ASSEMBLY	211	51402	1	SCREW, HEX HEAD 1/4-28 X 1.75 W/PATCH
27	2000022	1	WIRE RETAINING RING			1	PLASTIC HOSE FITTING	212	50884	1	SPRING, BRAKE ARM BIAS
30	2000015	1	SLOT GUIDE			1	O-RING	213	51403	1	WASHER, FLAT .28 X .73 X .063
31	50807	1	TRUNNION ARM	111	70921	1	CAP VENT ASSEMBLY	214	23770	1	BRAKE ASS'Y SPACER
33	9008000-0126	1	LIP SEAL			1	CAP, PLASTIC	215	51408	2	WASHER, NYLON
35	50108	1	HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT)			1	VENT, PLASTIC	216	70609	1	RTN, KIT
38	70680	1	KIT, BYPASS PLATE	120	51173	1	PULLEY, 5.5			2	WASHER
39	2003555	1	BYPASS ACTUATOR	123	51341	1	SCREW, 1/4-28 X 1.25 W/PATCH			1	HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT)
40	45074	1	LIP SEAL	126	51316	2	RING, RETAINING			1	SPACER, RTN
41	50270	1	BYPASS ARM	127	51340	2	STATOR, BRAKE FRICTION			1	SCREW, 5/16-24 X .75 (PATCH)
42	44870	1	RETAINING RING	128	44101	1	COTTER PIN 3/32 X 3/4			1	SPRING, EXTENSION
43	50002	2	PIN	129	44127	2	BRAKE ACTUATING PIN			2	WASHER, NYLON
44	50016	3	SCREW	130	50919	1	COMPRESSION SPRING BRAKE ANTI DRAG			1	CONTROL ARM
				131	70560	1	KIT, YOKE-BRAKE			1	ARM, RTN SCISSOR, OUTER
						1	SQ HD BOLT 5/16-24 RIBBED			1	ARM, RTN SCISSOR, INNER
						1	YOKE, BRAKE			1	ARM, RETURN

