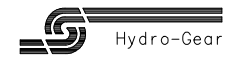
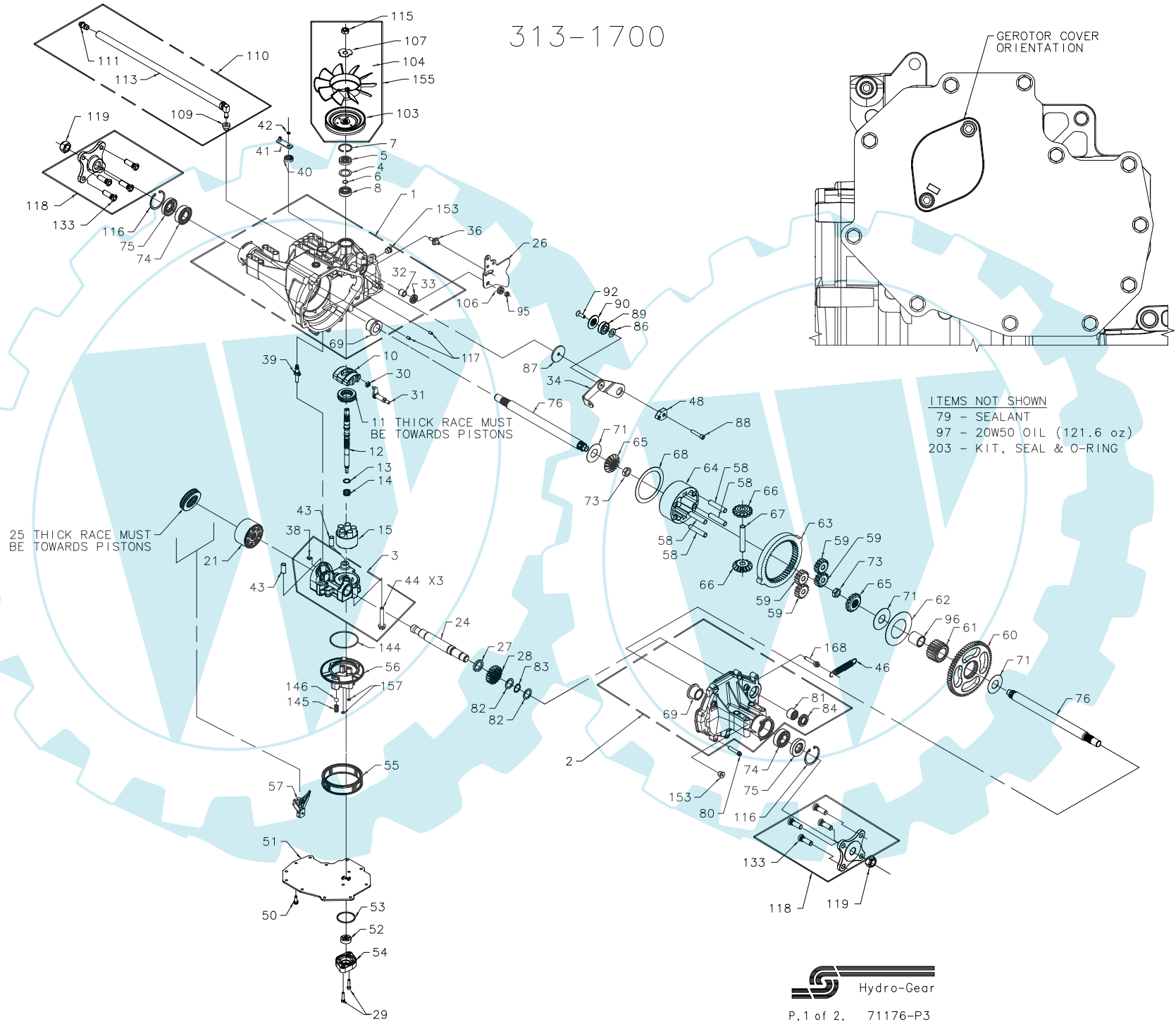


313-1700



313-1700

ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION
1	70433	1	ASSEMBLY, MAIN HOUSING	38	70680	1	KIT, BYPASS PLATE	96	50866	1	BUSHING, SLEEVE 1.0 X 1.3 X 1.34
		1	HOUSING, MAIN CASE DRAIN	39	2003555	1	ACTUATOR, BYPASS	97		121.6oz	20W50 OIL
		1	SEAL, LIP 12 X 25 X 7	40	45074	1	SEAL, LIP 10 X 25 X 7	103	51875	1	PULLEY, 4.5 IN
		1	BEARING, FLANGE 1.0 X 1.376 X .99	41	50270	1	ARM, BYPASS	104	51862	1	FAN, 7.0 IN (10 BLADE)
		1	BEARING, TRUNNION	42	44870	1	RING, RETAINING	106	51604	1	SPACER, TRUNNION
2	71120	2	BEARING, CRADLE	43	50002	2	PIN, HOLLOW .39 X .50 X 1.12	107	51523	1	WASHER, OD SLOTTED .53 X 1.63 X .06
		1	ASSEMBLY, RIGHT HAND HOUSING	44	50016	3	SCREW, HEX FLANGE 3/8-24 X 2.5	109	50133	1	BUSHING, VENT (RUBBER)
		1	HOUSING, RIGHT HAND	46	51199	1	SPRING, 4 IN RETURN (MEDIUM)	110	70302	1	KIT, FITTING
		1	BEARING, FLANGE 1.0 X 1.376 X .99	48	51097	1	PUCK, ADJUSTING			1	BUSHING, VENT (RUBBER)
		1	BEARING, NEEDLE .875 X 1.125 X .75	50	50752	11	SCREW, HEX FLANGE 1/4-20 X .75			1	ASSEMBLY, CAP-VENT
		1	SEAL, LIP .875 X 1.375 X .250	51	50972	1	COVER, LOWER W/ 2 KIDNEYS			1	KIT, 90° FITTING & HOSE ASS'Y
3	71179	1	ASSEMBLY, CENTER SECTION	52	50273	1	GEROTOR	111	70109	1	ASSEMBLY, CAP-VENT
		1	CENTER SECTION	53	9004101-1340	1	O-RING, 1.862 X 2.068			1	FITTING, 90° METAL VENT
		1	BEARING, JOURNAL .50 X .59 X .50	54	50260	1	HOUSING, CHARGE PUMP	113	70301	1	HOSE, 0.5 X 20
		1	BEARING, 90 X 1.0 X .75	55	70538	1	KIT, FILTER			1	CLAMP, PINCH
		1	PLATE, BYPASS					115	44133	1	NUT, HEX 1/2-20 W/ PATCH
		1	CHECK PLUG ASSEMBLY, .027 BLEED	56	51156	1	MANIFOLD, CHARGE	116	50859	2	RING, RETAINING
		1	SHOCK VALVE ASSEMBLY, NO BLEED	57	50796	1	RETAINER, MOTOR BEARING	117	9004800-2506	2	PIN, STANDARD HEADLESS
		3	SCREW, HEX FLANGE 3/8-24 X 2.5	58	50776	4	PIN, CARRIER	118	70314	2	ASSEMBLY, HUB
4	2003018	1	SPACER, .98 X 1.37 X .04	59	50763	4	GEAR, 15T PLANET			1	HUB, 4 STUD (PAINTED)
5	9008000-0128	1	SEAL, LIP 15 X 35 X 7	60	51599	1	GEAR, 64T SPUR			4	STUD, 1/2-20 X 1.55 (RIB NECK)
6	2003016	1	RING, RETAINING	61	50645	1	GEAR, 21T SUN			2	NUT, HEX 3/4-16
7	2003052	1	RING, RETAINING	62	50769	1	WASHER, THRUST 2.32 X 4.10 X .05	119	50863	8	STUD, 1/2-20 X 1.55 (RIB NECK)
8	2003043	1	BEARING, BALL .59 X 1.38 X .43	63	50764	1	GEAR, 51T RING	133	44431	1	O-RING, 2.987 X 3.09
10	2003087	1	SWASHPLATE, VARIABLE	64	50765	1	CARRIER, PLANETARY	145	51157	1	SPRING, RELIEF
11	50551	1	BEARING, THRUST 30 X 52 X 13	65	50647	2	GEAR, 14T MITER (SPLINED)	146	9001214-4400	1	BALL, 7/16 IN
12	50795	1	SHAFT, INPUT (STD CHARGE)	66	50648	2	GEAR, 14T MITER (UNSPLINED)	153	9005110-5600	2	PLUG, 9/16-18 (METAL)
13	2003017	1	WASHER, THRUST .59 X .79 X .04	67	50766	1	SHAFT, DIFFERENTIAL	155	70489	1	KIT, FAN/PULLEY
14	2003014	1	SPRING, BLOCK	68	50767	1	WASHER, THRUST 3.46 X 4.39 X .05			1	NUT, HEX 1/2-20 W/ PATCH
15	70331	1	ASSEMBLY, BLOCK	69	50768	2	BEARING, FLANGE 1.0 X 1.376 X .99			1	WASHER, O.D SLOTTED, .53X1.63X.06
		1	BLOCK, CYLINDER	71	50788	3	WASHER, 1.0 X 2.25 X .04			1	FAN, 7 IN (10 BLADE)
		5	PISTON	73	50791	2	NUT, HEX 5/8-18 W/ PATCH			1	PULLEY, 4.5 IN
		5	SPRING, COMPRESSION	74	50771	2	BEARING, BALL 25.4 X 52 X 15	157	50977	2	O-RING, .239 X .379
		5	WASHER, THRUST	75	50772	2	SEAL, LIP 1.0 X 2.049 X .375	168	51151	1	SCREW, TORX HD SHOULDERED 5/16-18 X 1.81
21	70082	1	ASSEMBLY, BLOCK	76	50825	2	SHAFT, AXLE 1.0 X 13.84 (30° SPLINED)	203	70492	1	KIT, SEAL & O-RING
		1	BLOCK, CYLINDER	79	50928	10.1oz	SEALANT			1	SEAL, LIP 15 X 35 X 7
		7	PISTON	80	50868	8	SCREW, TORX HD 5/16-18 X 1.5			1	SEAL, LIP 12 X 25 X 7
		7	SPRING, COMPRESSION	81	44752	1	BEARING, NEEDLE .875 X 1.125 X .75			1	SEAL, LIP 10 X 25 X 7
		7	WASHER, THRUST	82	50777	2	WASHER, FLAT .88 X 1.25 X .04			1	O-RING, 1.862 X 2.068
24	50662	1	SHAFT, MOTOR	83	50775	1	RING, RETAINING			2	SEAL, LIP 1.0 X 2.049 X .375
25	50552	1	BEARING, THRUST 42 X 68 X 16	84	50773	1	SEAL, LIP .875 X 1.375 X .250			1	SEAL, LIP .875 X 1.375 X .250
26	51250	1	ARM, CONTROL	86	50132	1	WASHER .51 X 1.0 X .03			2	O-RING, .239 X .379
27	50774	1	SPACER, 1.03 X 1.38 X .184	87	50836	1	SPACER, .32 X 1.96 X .15			1	KIT, O-RING & MANIFOLD
28	51600	1	GEAR, 19T PINION	88	50837	1	SCREW, SOCKET HD CAP 5/16-24 X 1.5				
29	50975	2	SCREW, CAP M6 X 1 X 25	89	44147	1	BEARING, BALL .62 X 1.38 X .44				
30	2000015	1	GUIDE, SLOT	90	51200	1	SPACER, LOCATING				
31	50807	1	ARM, TRUNNION TAPERED SQUARE	92	50870	1	SCREW, COUNTERSUNK 5/16-18 X 1.0				
32	2003009	1	BEARING, TRUNNION	95	50108	1	NUT, HEX LOCK 5/16-24 W/NYLON INSERT				
33	9008000-0126	1	SEAL, LIP 12 X 25 X 7								
34	51127	1	ARM, RETURN								
36	50426	1	STUD, SHORT 5/16-24								

