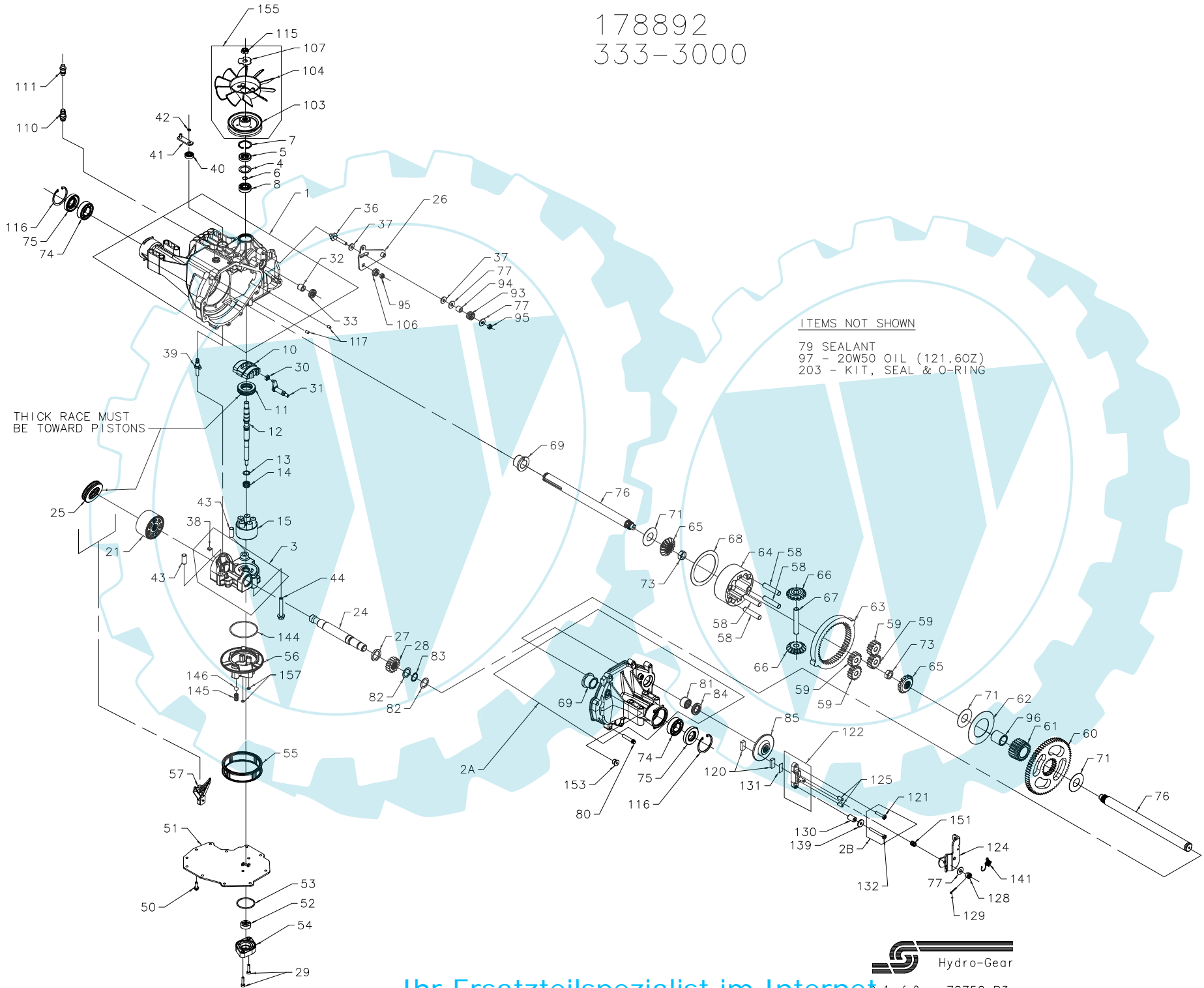


178892
333-3000



178892
333-3000

| ITEM # | PART # | QTY | DESCRIPTION |
|--------|--------------|-----|------------------------------------|
| 1 | 70297 | 1 | ASSEMBLY, MAIN HOUSING |
| | | 1 | HOUSING, MAIN |
| | | 1 | SEAL, LIP 12 X 25 X 7 |
| | | 1 | BEARING, FLANGE 1.0 X 1.376 X .99 |
| | | 1 | BEARING, TRUNNION |
| | | 2 | BEARING, CRADLE |
| 2A | 71120 | 1 | ASSEMBLY, RIGHT HAND HOUSING |
| | | 1 | HOUSING, RIGHT HAND |
| | | 1 | BEARING, FLANGE 1.0 X 1.376 X .99 |
| | | 1 | BEARING, NEEDLE .875 X 1.125 X 1.5 |
| | | 1 | SEAL, LIP .875 X 1.375 X .250 |
| 2B | 71139 | 1 | KIT, BRAKE BOLT |
| | | 1 | BOLT, HEX HD 1/4-20 X 1.25 W/PATCH |
| | | 1 | BOLT, HEX HD 1/4-20 X 2.25 W/PATCH |
| 3 | 70684 | 1 | ASSEMBLY, CENTER SECTION |
| | | 1 | CENTER SECTION |
| | | 1 | BEARING, JOURNAL .50 X .59 X .50 |
| | | 1 | BEARING, .90 X 1.0 X .75 |
| | | 1 | PLATE, BYPASS |
| | | 1 | CHECK PLUG ASSEMBLY, .044 BLEED |
| | | 1 | CHECK PLUG ASSEMBLY, NO BLEED |
| 4 | 2003018 | 1 | SPACER, .98 X 1.37 X .04 |
| 5 | 9008000-0128 | 1 | SEAL, LIP 15 X 35 X 7 |
| 6 | 2003016 | 1 | RING, RETAINING |
| 7 | 2003052 | 1 | RING, RETAINING |
| 8 | 2003043 | 1 | BEARING, BALL .59 X 1.38 X .43 |
| 10 | 2003087 | 1 | SWASHPLATE, VARIABLE |
| 11 | 50551 | 1 | BEARING, THRUST 30 X 52 X 13 |
| 12 | 50795 | 1 | SHAFT, INPUT (STD CHARGE) |
| 13 | 2003017 | 1 | WASHER, THRUST .59 X .79 X .04 |
| 14 | 2003014 | 1 | SPRING, BLOCK |
| 15 | 70331 | 1 | ASSEMBLY, BLOCK |
| | | 1 | BLOCK, CYLINDER |
| | | 5 | PISTON |
| | | 5 | SPRING, COMPRESSION |
| | | 5 | WASHER, THRUST |
| 21 | 70082 | 1 | ASSEMBLY, BLOCK |
| | | 1 | BLOCK, CYLINDER |
| | | 7 | PISTON |
| | | 7 | SPRING, COMPRESSION |
| | | 7 | WASHER, THRUST |
| 24 | 50662 | 1 | SHAFT, MOTOR |
| 25 | 50552 | 1 | BEARING, THRUST 42 X 68 X 16 |
| 26 | 50857 | 1 | ARM, CONTROL |
| 27 | 50774 | 1 | SPACER, 1.03 X 1.38 X .184 |
| 28 | 50661 | 1 | GEAR, 16T PINION |
| 29 | 50975 | 2 | SCREW, CAP M6 X 1 X 25 |
| 30 | 2000015 | 1 | GUIDE, SLOT |
| 31 | 50807 | 1 | ARM, TRUNNION |
| 32 | 2003009 | 1 | BEARING, TRUNNION |
| 33 | 9008000-0126 | 1 | SEAL, LIP 12 X 25 X 7 |
| 36 | 50284 | 1 | STUD, LONG 5/16-24 |
| 37 | 50281 | 2 | PUCK, .798 X .319 X .097 |
| 38 | 70680 | 1 | KIT, BYPASS PLATE |
| 39 | 2003555 | 1 | ACTUATOR, BYPASS |
| 40 | 45074 | 1 | SEAL, LIP 10 X 25 X 7 |
| 41 | 50270 | 1 | ARM, BYPASS |
| 42 | 44870 | 1 | RING, RETAINING |
| 43 | 50002 | 2 | PIN, HOLLOW .39 X .50 X 1.12 |
| 44 | 50016 | 3 | SCREW, HEX FLANGE 3/8-24 X 2.5 |

| ITEM # | PART # | QTY | DESCRIPTION |
|--------|--------------|---------|-------------------------------------|
| 50 | 50752 | 11 | SCREW, HEX FLANGE 1/4-20 X .75 |
| 51 | 50972 | 1 | COVER, LOWER W/ 2 KIDNEYS |
| 52 | 50273 | 1 | GEROTOR |
| 53 | 9004101-1340 | 1 | O-RING, 1.862 X 2.068 |
| 54 | 50260 | 1 | HOUSING, CHARGE PUMP |
| 55 | 70538 | 1 | KIT, FILTER |
| | | 2 | GASKET, 4.24 X 4.40 X .10 |
| | | 1 | FILTER, STD CHARGE |
| | | 1 | MANIFOLD, CHARGE |
| 56 | 51156 | 1 | RETAINER, MOTOR BEARING |
| 57 | 50796 | 1 | PIN, CARRIER |
| 58 | 50776 | 4 | PIN, CARRIER |
| 59 | 50763 | 4 | GEAR, 15T PLANET |
| 60 | 50646 | 1 | GEAR, 67T SPUR |
| 61 | 50645 | 1 | GEAR, 21T SUN |
| 62 | 50769 | 1 | WASHER, THRUST 2.32 X 4.10 X .05 |
| 63 | 50764 | 1 | GEAR, 51T RING |
| 64 | 50765 | 1 | CARRIER, PLANETARY |
| 65 | 50647 | 2 | GEAR, 14T MITER (SPLINED) |
| 66 | 50648 | 2 | GEAR, 14T MITER (UNSPINED) |
| 67 | 50766 | 1 | SHAFT, DIFFERENTIAL |
| 68 | 50767 | 1 | WASHER, THRUST 3.46 X 4.39 X .05 |
| 69 | 50768 | 2 | BEARING, FLANGE 1.0 X 1.376 X .99 |
| 71 | 50788 | 3 | WASHER, 1.0 X 2.25 X .04 |
| 73 | 50791 | 2 | NUT, HEX 5/8-18 W/ PATCH |
| 74 | 50771 | 2 | BEARING, BALL 25.4 X 52 X 15 |
| 75 | 50772 | 2 | SEAL, LIP 1.0 X 2.049 X .375 |
| 76 | 50663 | 2 | SHAFT, AXLE 1.0 X 13.80 (KEY) |
| 77 | 44130 | 3 | WASHER, .34 X .88 X .06 |
| 79 | 50928 | 10.1oz | SEALANT |
| 80 | 50868 | 9 | SCREW, TORX HD 5/16-18 X 1.5 |
| 81 | 44752 | 1 | BEARING, NEEDLE .875 X 1.125 X 1.5 |
| 82 | 50777 | 2 | WASHER, FLAT .88 X 1.25 X .04 |
| 83 | 50775 | 1 | RING, RETAINING |
| 84 | 50773 | 1 | SEAL, LIP .875 X 1.375 X .250 |
| 85 | 50779 | 1 | DISK, BRAKE |
| 93 | 50277 | 1 | SPRING, HELICAL COMP |
| 94 | 50278 | 1 | SPACER, .587 X .319 X .500 |
| 95 | 50108 | 2 | NUT, HEX LOCK 5/16-24 |
| 96 | 50866 | 1 | BUSHING, SLEEVE 1.0 X 1.3 X 1.34 |
| 97 | | 121.60Z | OIL, 20W50 |
| 103 | 51231 | 1 | PULLEY, 3.86 IN |
| 104 | 51230 | 1 | FAN, 7.0 IN (10 BLADE) |
| 106 | 51604 | 1 | SPACER, TRUNNION |
| 107 | 51523 | 1 | WASHER, OD SLOTTED .53 X 1.63 X .06 |
| 110 | 70110 | 1 | ASSEMBLY, O-RING & FITTING |
| | | 1 | O-RING, .468 X .624 |
| | | 1 | FITTING, PLASTIC STRAIGHT |
| 111 | 70109 | 1 | ASSEMBLY, CAP-VENT |
| | | 1 | CAP, VENT |
| | | 1 | VENT, PLASTIC |
| 115 | 51244 | 1 | NUT, HEX 1/2-20 W/ PATCH |
| 116 | 50859 | 2 | RING, RETAINING |
| 117 | 9004800-2506 | 2 | PIN, STANDARD HEADLESS |
| 120 | 44132 | 2 | PUCK, BRAKE |
| 121 | 51927 | 1 | BOLT, HEX HD 1/4-20 X 1.25 W/PATCH |
| 122 | 70633 | 1 | ASSEMBLY, BRAKE YOKE |
| 124 | 50916 | 1 | ARM, BRAKE |
| 125 | 44127 | 2 | PIN, BRAKE ACTUATING |

| ITEM # | PART # | QTY | DESCRIPTION |
|--------|--------------|-----|--------------------------------------|
| 128 | 44142 | 1 | NUT, CASTLE 5/16-24 |
| 129 | 44101 | 1 | PIN, COTTER 3/32 X 3/4 |
| 130 | 23711 | 1 | SPACER, .26 X .57 X .87 |
| 131 | 44134 | 1 | PLATE, PUCK |
| 132 | 51928 | 1 | BOLT, HEX HD 1/4-20 X 2.25 W/PATCH |
| 139 | 44278 | 1 | WASHER, .27 X .88 X .12 |
| 141 | 50884 | 1 | SPRING, BRAKE ARM BIAS |
| 144 | 50974 | 1 | O-RING, 2.987 X 3.09 |
| 145 | 51157 | 1 | SPRING, RELIEF |
| 146 | 9001214-4400 | 1 | BALL, 7/16 IN |
| 151 | 50919 | 1 | SPRING, COMP. BRAKE ANTI-DRAW |
| 153 | 9005110-5600 | 1 | PLUG, 9/16-18 (METAL) |
| 155 | 70460 | 1 | KIT, FAN/PULLEY |
| | | 1 | NUT, HEX LOCK 1/2-20 W/ NYLON INSERT |
| | | 1 | WASHER, OD SLOTTED .53 X 1.63 X .06 |
| | | 1 | FAN, 7.0 IN (10 BLADE) |
| | | 1 | PULLEY, 3.86 IN |
| | | 2 | O-RING .239 X .379 |
| 157 | 50977 | 2 | O-RING .239 X .379 |
| 169 | 51463 | 1 | PIN, SPRING .32 X 1.75 |
| 203 | 70492 | 1 | KIT, SEAL & O-RING |
| | | 1 | SEAL, LIP 15 X 35 X 7 |
| | | 1 | SEAL, LIP 12 X 25 X 7 |
| | | 1 | SEAL, LIP 10 X 25 X 7 |
| | | 1 | O-RING, 1.862 X 2.068 |
| | | 2 | SEAL, LIP 1.0 X 2.049 X .375 |
| | | 1 | SEAL, LIP .875 X 1.375 X .250 |
| | | 4 | O-RING, .239 X .379 |
| | | 1 | KIT, O-RING, MANIFOLD |
| | | 1 | PIN, SPRING .32 X 1.75 |

