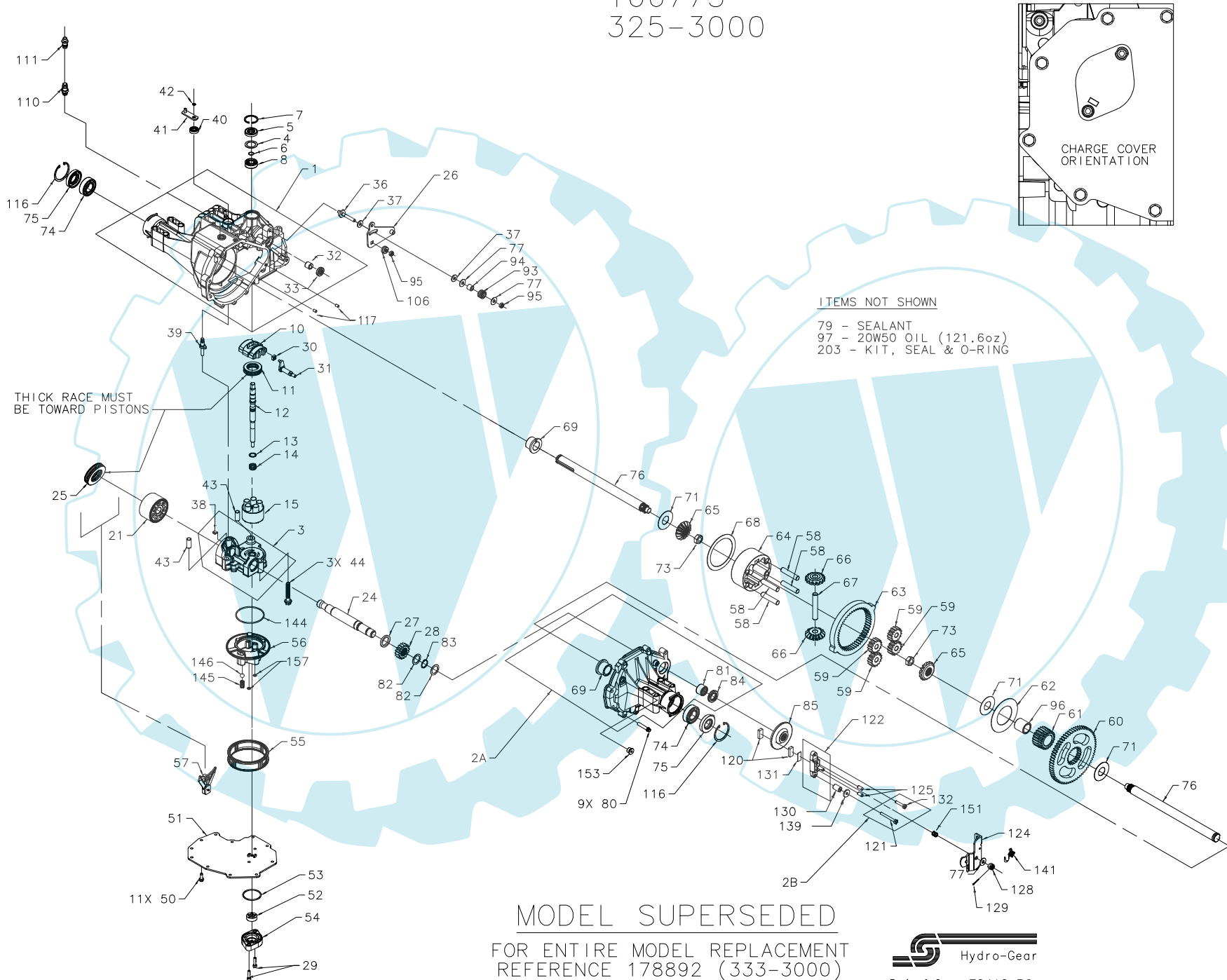


166773  
325-3000



166773  
325-3000

ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION
1	70297	1	ASSEMBLY, MAIN HOUSING	37	50281	2	PCK, FRICTION	106	51604	1	SPACER, TRUNNION
		1	HOUSING, MAIN	38	70680	1	KIT, BYPASS PLATE	110	70110	1	ASSEMBLY, O-RING & FITTING
		1	SEAL, LIP 12 X 25 X 7	39	2003555	1	ACTUATOR, BYPASS			1	O-RING, .468 X .624
		1	BEARING, FLANGE 1.0 X 1.376 X .99	40	45074	1	SEAL, LIP 10 X 25 X 7			1	FITTING, PLASTIC STRAIGHT
		1	BEARING, TRUNNION	41	50270	1	ARM, BYPASS	111	70109	1	ASSEMBLY, CAP-VENT
		2	BEARING, CRADLE	42	44870	1	RING, RETAINING			1	CAP, VENT
2A	71120	1	ASSEMBLY, RIGHT HAND HOUSING	43	50002	1	PIN, HOLLOW .39 X .50 X 1.12	116	50859	2	RING, RETAINING
		1	HOUSING, RIGHT HAND	44	50016	3	SCREW, HEX FLANGE 3/8-24 X 2.5	117	9004800-2506	2	PIN, STANDARD HEADLESS
		1	BEARING, FLANGE 1.0 X 1.376 X .99	50	50752	11	SCREW, HEX FLANGE 1/4-20 X .75	120	44132	2	PUCK, BRAKE
		1	BEARING, NEEDLE .875 X 1.125 X 1.5	51	50972	1	COVER, LOWER W/ 2 KIDNEYS	121	51927	1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH
		1	SEAL, LIP .875 X 1.375 X .250	52	50273	1	GEROTOR	122	70633	1	ASSEMBLY, BRAKE YOKE
2B	71139	1	KIT, BRAKE BOLT	53	9004101-1340	1	O-RING, 1.862 X 2.068	124	50916	1	ARM, BRAKE
		1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH	54	50260	1	HOUSING, CHARGE PUMP	125	44127	2	PIN, BRAKE ACTUATING
		1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH	55	70538	1	KIT, FILTER	128	44142	1	NUT, CASTLE 5/16-24
3	70684	1	ASSEMBLY, CENTER SECTION			2	GASKET, 4.24 X 4.40 X .10	129	44101	1	PIN, COTTER 3/32 X 3/4
		1	CENTER SECTION	56	51156	1	MANIFOLD, CHARGE	130	23711	1	SPACER, .26 X .57 X .87
		1	BEARING, JOURNAL .50 X .59 X .50	57	50796	1	RETAINER, MOTOR BEARING	131	44134	1	PLATE, PUCK
		1	BEARING, 90 X 1.0 X .75	58	50776	4	PIN, CARRIER	132	51928	1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH
		1	PLATE, BYPASS	59	50763	4	GEAR, 15T PLANET	139	44278	1	WASHER, .27 X .88 X .12
		1	CHECK PLUG ASSEMBLY, .044 BLEED	60	50646	1	GEAR, 67T SPUR	141	50884	1	SPRING, BRAKE ARM BIAS
		1	CHECK PLUG ASSEMBLY, NO BLEED	61	50645	1	GEAR, 21T SUN	144	50974	1	O-RING, 2.987 X 3.09
4	2003018	1	SPACER, .98 X 1.37 X .04	62	50769	1	WASHER, THRUST 2.32 X 4.10 X .05	145	51157	3	SPRING, RELIEF
5	9008000-0128	1	SEAL, LIP 15 X 35 X 7	63	50764	1	GEAR, 51T RING	146	9001214-4400	1	BALL, 7/16 IN
6	2003016	1	RING, RETAINING	64	50765	1	CARRIER, PLANETARY	151	50919	1	SPRING, COMP. BRAKE ANTI-DRAG
7	2003052	1	RING, RETAINING	65	50647	2	GEAR, 14T MITER (SPLINED)	153	9005110-5600	1	PLUG, 9/16-18 (METAL)
8	2003043	1	BEARING, BALL .59 X 1.38 X .43	66	50648	2	GEAR, 14T MITER (UNSPINED)	157	50977	2	O-RING, .239 X .309
10	2003087	1	SWASHPLATE, VARIABLE	67	50766	1	SHAFT, DIFFERENTIAL	203	70492	1	KIT, SEAL & O-RING
11	50551	1	BEARING, THRUST 30 X 52 X 13	68	50767	1	WASHER, THRUST 3.46 X 4.39 X .05			1	SEAL, LIP 15 X 35 X 7
12	50795	1	SHAFT, INPUT	69	50768	2	BEARING, FLANGE 1.0 X 1.376 X .99			1	SEAL, LIP 12 X 25 X 7
13	2003017	1	WASHER, THRUST .59 X .79 X .04	71	50788	3	WASHER 1.0 X 2.25 X .04			1	SEAL, LIP 10 X 25 X 7
14	2003014	1	SPRING, BLOCK	73	50791	2	NUT, HEX 5/8-18 W/ PATCH			2	SEAL, LIP 1.0 X 2.049 X .375
15	70331	1	ASSEMBLY, BLOCK	74	50771	2	BEARING, BALL 25.4 X 52 X 15			1	SEAL, LIP .875 X 1.375 X .250
		1	BLOCK, CYLINDER	75	50772	2	SEAL, LIP 1.0 X 2.049 X .375			4	O-RING, .239 X .309
		5	PISTON	76	50663	2	SHAFT, AXLE, 1 X 13.80 (KEY)			1	KIT, O-RING, MANIFOLD
		5	SPRING, COMPRESSION	77	44130	3	WASHER .34 X .88 X .06			1	PIN, SPRING .32 X 1.75
		5	WASHER, THRUST	79	50928	10, 1oz	SEALANT			1	PIN, SPRING .26 X 1
21	70082	1	ASSEMBLY, BLOCK	80	50868	9	SCREW, TORX HD 5/16-18 X 1.5			1	O-RING, .468 X .624
		1	BLOCK, CYLINDER	81	44752	1	BEARING, NEEDLE .875 X 1.125 X 1.5				
		7	PISTON	82	50777	2	WASHER, FLAT .88 X 1.25 X .04				
		7	SPRING, COMPRESSION	83	50775	1	RING, RETAINING				
		7	WASHER, THRUST	84	50773	1	SEAL, LIP .875 X 1.375 X .250				
24	50662	1	SHAFT, MOTOR	85	50779	1	DISK, BRAKE				
25	50552	1	BEARING, THRUST 42 X 68 X 16	93	50277	1	SPRING				
26	50857	1	ARM, CONTROL	94	50278	1	SPACER				
27	50774	1	SPACER, 1.03 X 1.38 X .184	95	50108	2	NUT, HEX LOCK 5/16-24				
28	50661	1	GEAR, 16T PINION	96	50866	1	BUSHING, SLEEVE 1.0 X 1.3 X 1.34				
29	50975	2	SCREW, CAP M6 X 1 X 25	97		121, 6oz	OIL, 20W50				
30	2000015	1	GUIDE, SLOT								
31	50807	1	ARM, TRUNNION TAPERED SQUARE								
32	2003009	1	BEARING, TRUNNION								
33	9008000-0126	1	SEAL, LIP 12 X 25 X 7								
36	50284	1	STUD, 5/16-24								

MODEL SUPERSEDED  
FOR ENTIRE MODEL REPLACEMENT  
REFERENCE 178892 (333-3000)

