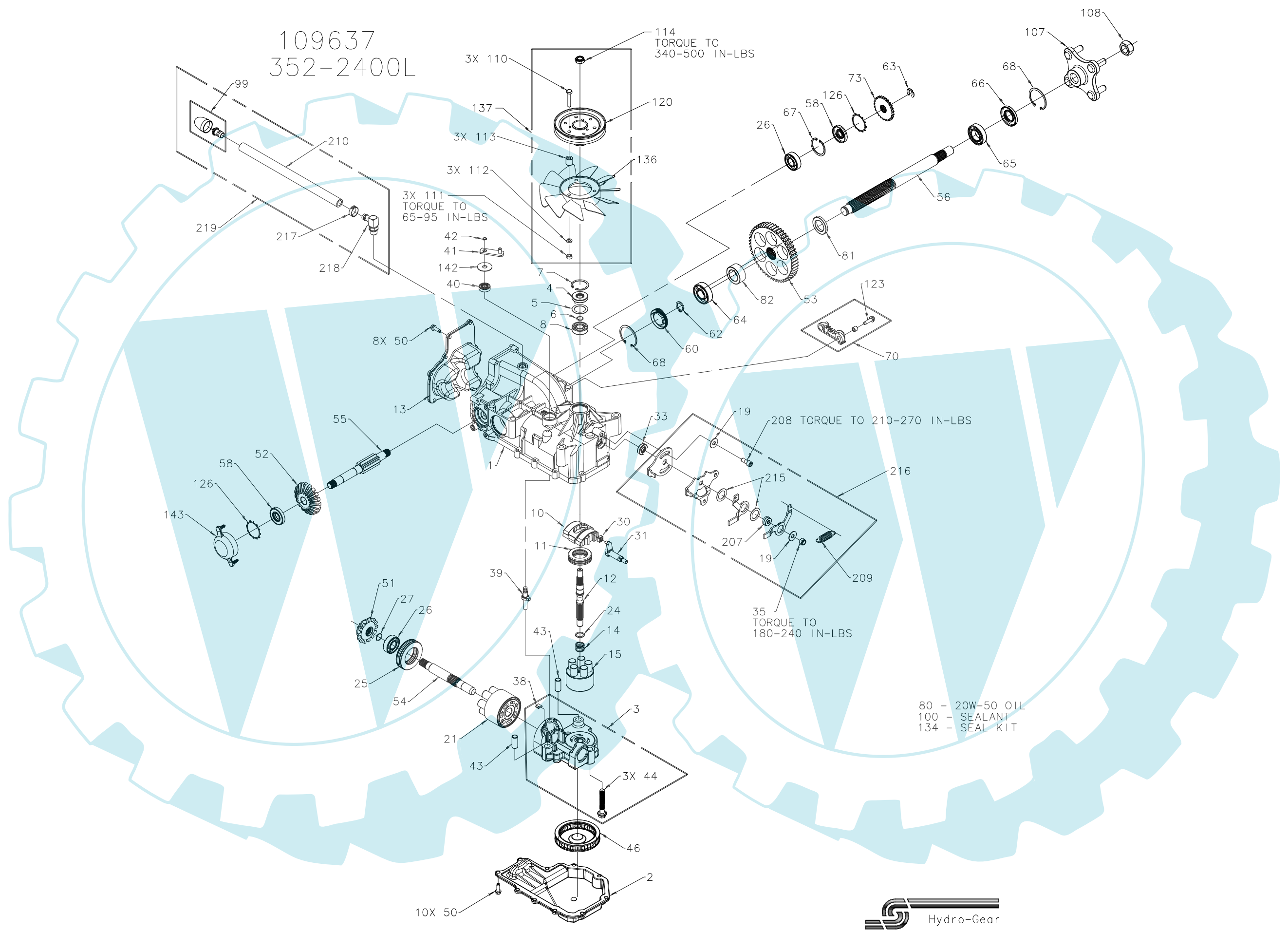
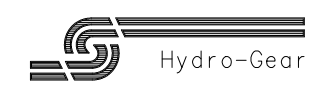


109637  
352-2400L



80 - 20W-50 OIL  
 100 - SEALANT  
 134 - SEAL KIT



109637  
352-2400L

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
1	70627	1	KIT, HOUSING-MAIN	53	50746	1	53T SPUR GEAR	136	50307	1	FAN, 7 INCH, 10 BLADE
		1	HOUSING, MAIN	54	50757	1	MOTOR SHAFT	137	70243	1	KIT, FAN/PULLEY
		2	CRADLE BEARING	55	51298	1	BRAKE SHAFT			1	WASHER (LOCK) 1/4
		1	SEAL, LIP 12 X 25 X 7	56	50748	1	AXLE SHAFT			1	NUT, HEX 1/4-20
		1	TRUNNION BUSHING	58	51161	2	SEAL, LIP 17 X 40 X 7			1	NUT, HEX 1/2-20 PATCH
		1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)	60	50995	1	SEAL PLUG - SIDE			1	HHCS 1/4-20X1.5 (PATCH)
2	50890RM	1	LOWER HOUSING	62	50759	1	RETAINING RING - AXLE			1	SPACER .26X.57X.62
3	70667	1	KIT, CENTER SECTION	63	51109	1	RING, RETAINING			1	PULLEY 4.5 X 1.625
		1	CENTER SECTION	64	50743	1	BEARING-BALL 20X47X14(6204)			1	FAN 7.0 (10 BLADE)
		1	BUSHING .67 X 1.03 X .75	65	50740	1	BEARING-BALL 25X47X12(6005)	142	51813	1	WASHER, .39 X 1.27 X .05
		1	PLATE, BYPASS	66	50751	1	SEAL	143	51774	1	CAP, BRAKE
		3	SCREW 3/8-24 X 2.5	67	50329	1	RETAINING RING	207	51604	1	SPACER, RTN
		2	CHECK PLUG ASSEMBLY, .027	68	50760	2	RETAINING RING-AXLE	208	51400	1	SCREW, 5/16-24 X .05
4	9008000-0128	1	LIP SEAL	70	71088	1	KIT, BRAKE ARM (RH)	209	51399	1	SPRING, EXTENSION
5	2003018	1	SPACER			1	BRAKE ARM	210	50632	1	HOSE, .5 X 12.0
6	2003016	1	WIRE RETAINING RING			1	CLEVIS PIN	215	51408	2	WASHER, NYLON
7	2003052	1	RETAINING RING			1	BUSHING 0.255 X 0.381 X 0.330	216	70609	1	KIT, RTN
8	2003043	1	BALL BEARING			1	SCREW, HFCS 1/4-28			2	WASHER
10	2003087	1	VARIABLE SWASHPLATE	73	50754	1	BRAKE DISC			1	HEX LOCK NUT, 5/16-24 UNJF ( NYLON INSERT)
11	50551	1	THRUST BEARING 30 X 52 X 13	80		79oz	20W-50 OIL			1	SPACER, RTN
12	50005	1	INPUT SHAFT	81	51939	1	WASHER, AXLE 1.04 X 1.65 X .22			1	SCREW, 5/16-24 X .75 (PATCH)
13	50891RM	1	COVER-BACK	82	51940	1	WASHER, AXLE 1.04 X 1.65 X .70			1	SPRING, EXTENSION
14	2003014	1	SPRING, BLOCK	99	70921	1	CAP VENT ASSEMBLY			2	WASHER, NYLON
15	70331	1	10cc CYLINDER BLOCK ASS'Y			1	CAP, PLASTIC			1	CONTROL ARM
		1	10cc CYLINDER BLOCK			1	VENT, PLASTIC			1	ARM, RTN SCISSOR, OUTER
		5	10cc PISTON SPRING	100	50928	1	SEALANT			1	ARM, RTN SCISSOR, INNER
		5	PISTON SEAT WASHER	107	70314	1	HUB ASSEMBLY			1	ARM, RETURN
		5	10cc PISTON			1	HUB	217	50590	1	PINCH CLAMP, SINGLE EAR
19	44130	2	WASHER			4	LUG BOLT	218	50589	1	FITTING, METAL VENT
21	70082	1	21cc CYLINDER BLOCK ASS'Y	108	50863	1	NUT, HEX 3/4-16	219	71301	1	KIT, BREATHER
		1	21cc CYLINDER BLOCK	110	44276	3	SCREW, 1/4-20 X 1-1/2			1	PINCH CLAMP, SINGLE EAR
		7	21cc PISTON SPRING	111	43178	3	NUT, 1/4-20			1	FITTING, METAL VENT
		7	PISTON SEAT WASHER	112	43177	3	LOCKWASHER			1	HOSE, .5 X 12.0
		7	10cc PISTON	113	50259	3	SPACER			1	CAP, PLASTIC
24	2003017	1	WASHER, BLOCK THRUST	114	51244	3	NUT, 1/2-20 (PLASTIC INSERT)			1	VENT, PLASTIC
25	50552	1	THRUST BEARING 42 X 68 X 16	120	50302	1	PULLEY, Ø4.50 X 1.625				
26	50315	2	BALL BEARING	123	51576	1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)				
27	2000022	1	WIRE RETAINING RING	126	51316	2	RING, RETAINING				
30	2000015	1	SLOT GUIDE	134	70553	1	KIT, SEAL				
31	50807	1	TRUNNION ARM			1	SEAL, LIP 15 X 35 X 7				
33	9008000-0126	1	LIP SEAL			1	RING, RETAINING				
35	50108	1	NUT			1	SEAL, LIP 12 X 25 X 7				
38	70680	1	KIT, BYPASS PLATE			1	SEAL, LIP 10 X 25 X 7				
39	2003555	1	BYPASS ACTUATOR			1	RING, RETAINING				
40	45074	1	LIP SEAL			2	SEAL, LIP 17 X 40 X 7				
41	50270	1	BYPASS ARM			1	SEAL, LIP 1.85 X .32				
42	44870	1	RETAINING RING			1	RING, RETAINING				
43	50002	2	PIN			1	RING, RETAINING .440 EXTERNAL				
44	50016	3	SCREW			1	SEAL, LIP .98 X 1.85 X .276				
46	50990	1	FILTER			1	RING, RETAINING				
50	50752	18	SCREW, 1/4-20 X .75 LONG			2	RING, RETAINING				
51	50744	1	14T BEVEL GEAR			2	RING, RETAINING				
52	50745	1	19T BEVEL GEAR			2	RING, RETAINING				

P3

REV'D ITEM #114 44133 TO 51244  
02/10/06 G.BOWLES  
ECN #17824