



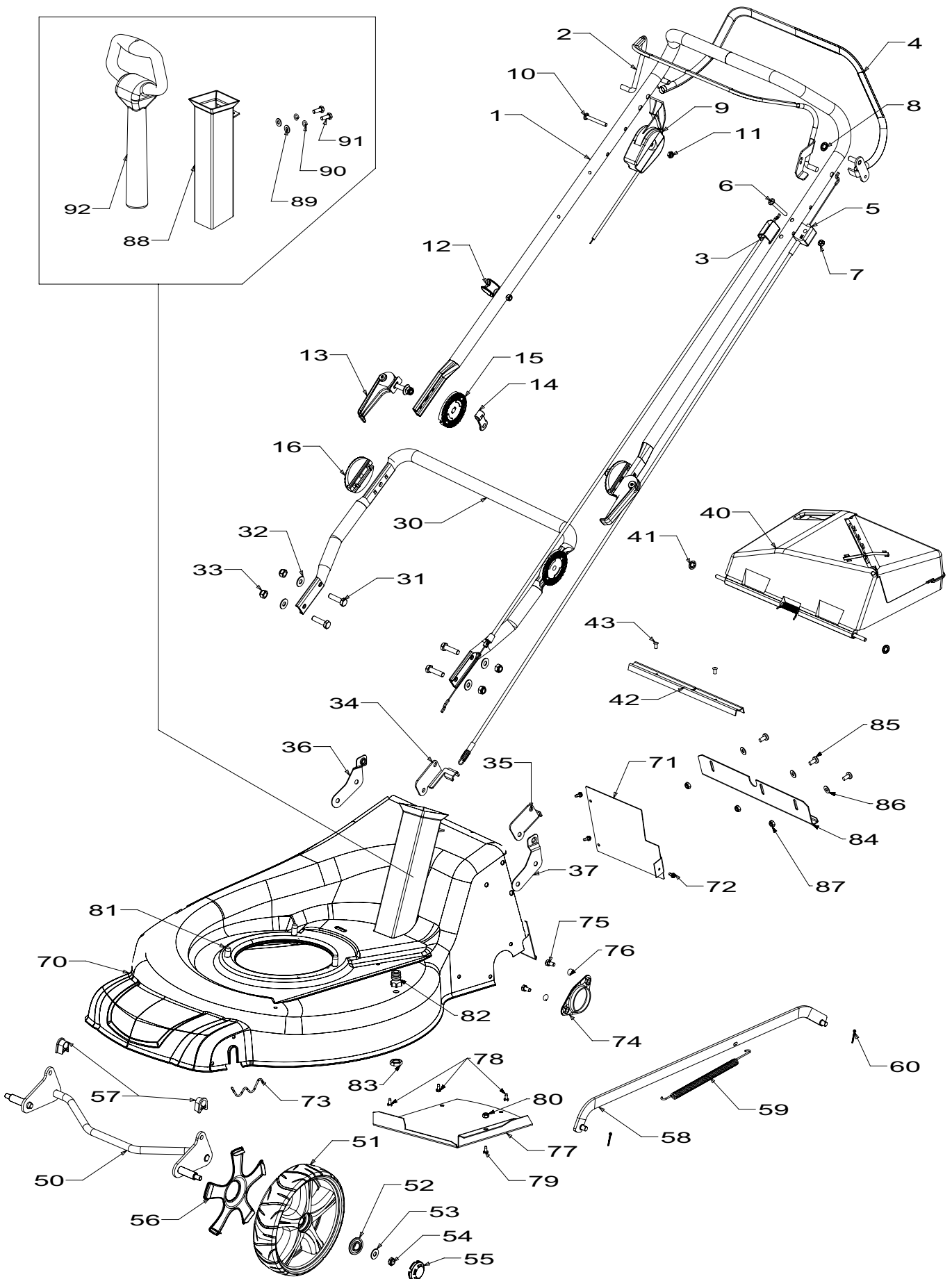
	<u>Part number</u>	<u>Model</u>	<u>Engine</u>
HERKULES	15412	HMS 55 R	B & S Series 675

From Serial Number - 7266350





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HMS 55 R : B & S Series 675



When ordering PLEASE QUOTE PART NUMBER & Description, NOT Illustration No.
Determine right or left hand side from standing in operating position (standing at handle)



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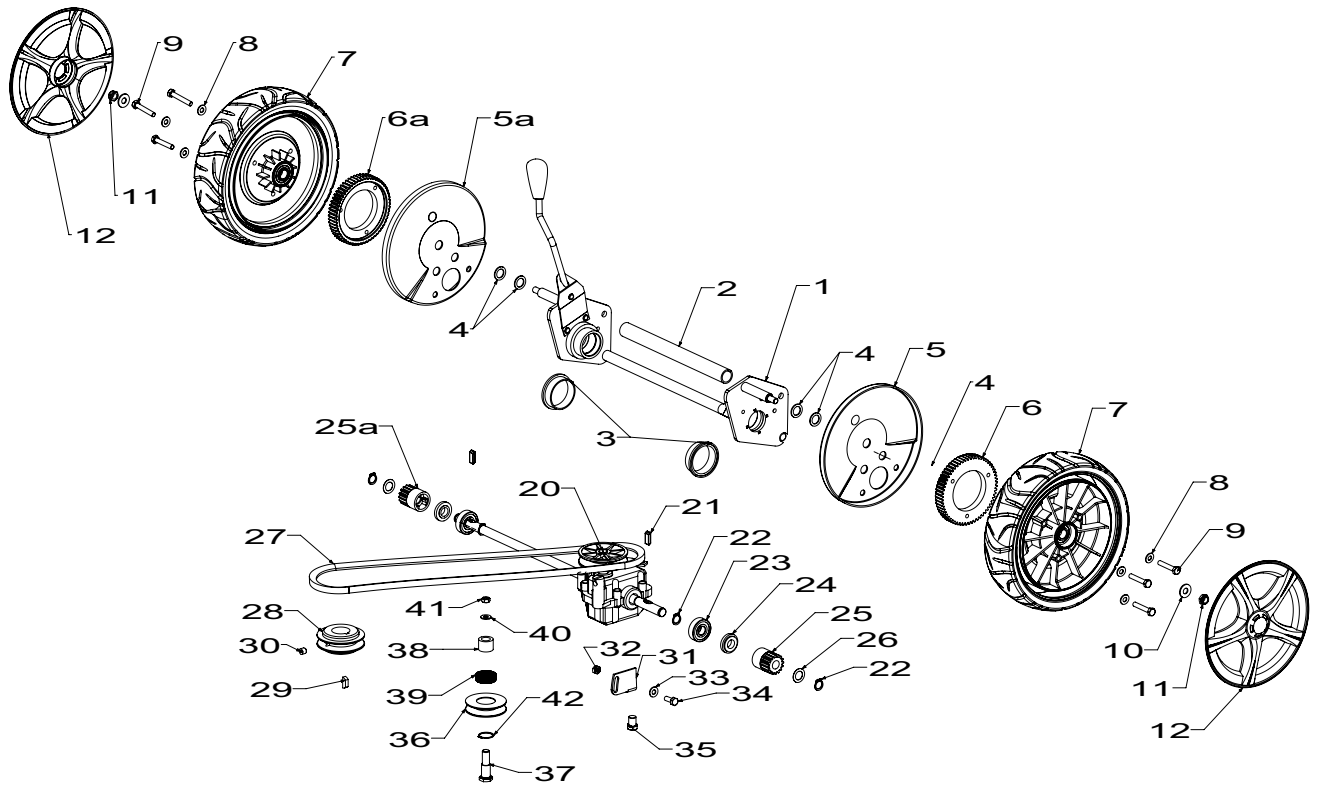
Item No	Part No	Description	Qty	Item No	Part No	Description	Qty	
1	773721	Handle & Sleeve- Upt, Adj OPC	1	58	573814	Rod Assy, Connecting 540 SP	1	
2	981740	Bail Arm Assy, OPC Flatnd	1	59	573846	Spring, Counter Balance SP	1	
3	583395	Cable- Engine, OPC Push On	1	60	501056	Pin, Cotter 2.3Dx16	2	
4	982161	Bail Arm Assy, SP	1			__==__		
5	582235	Cable- Clutch, Thumb Wheel	1	70	773671	Housing Assy-Stl T 540 XF	1	
6	503604	Screw, Pan M6x45 Poz ZP	1			CH SP Red, incl items 71 - 72		
7	501764	Nut, M6 Nylocx 6 Thck	1	71	573579	*Tunnel- GBox Cover 21" Stl	1	
8	501365	Clip- Starlock, 5/16"	2	72	503630	*Screw, S/T M4x10 Washer	3	
9	583458	Control Assy- Throttle, Wescon	1	73	529674	Retainer, Front Axle "W"	2	
10	503604	Screw, Pan M6x45 Poz ZP	1	74	581178	Retainer, Axle Rear	2	
11	501764	Nut, M6 Nylocx 6 Thck	1	75	501959	Screw, Set M6x12 Hex	4	
12	703856	Comfort Start Kit	1	76	500201	Washer, Spg 6	4	
13	980456	Cam Lock Assy	2	77	573778	Cover- Belt, 540 ST SP CH	1	
14	581527	Retainer- Clutch Cable	1	78	503834	Screw, S/T M4x10 Washer	3	
15	581660	Disc- Locking, Outer	2	79	501959	Screw, Set M6x12 Hex	1	
16	581659	Disc- Locking, Inner	2	80	501764	Nut, M6 Hex Nyloc 6 Thck	1	
		__==__		81	580453	Screw,S/T 3/8x1-1/8 UNC TRIBLK	3	
30	982418	Handle- Lower, "U" Adj 19"	1	82	503783	Cyclowash- Fitting	1	
31	501597	Screw, Set M8x20 Hex	4	83	596547	Nut, BSP 1/4" Hex	1	
32	501606	Washer, Flat 8x19x1.6	4	84	571048	Hook 19/21"- Aero Catcher	1	
33	501793	Nut, M8 Nylocx 8 Thck	4	85	503591	Screw, Pan M6x12	3	
34	573436	Bracket- RH, 19"/21" ST Aero	1	86	501703	Washer, Flt 6x14x1.2	3	
35	573435	Bracket- LH, 19"/21" ST Aero	1	87	501764	Nut, M6 Nylocx 6 Thck	3	
36	579210	Bracket- Flap, RH 19"	1	88	773595	Tube- Feed Intake, 249 mm ST	1	
37	579209	Bracket- Flap, LH 19"	1	89	501703	Washer, Flat 6x14x1.2	2	
		__==__		90	500201	Washer, Spg 6	2	
40	782414	Flap Assy, Smart Chute	1	91	503223	Screw, Set M6x16 HT 8.8 Hex	2	
41	501365	Clip- Starlock, 5/16"	2	92	582374	Plunger- Intake Tube, Plastic	1	
42	579211	Seal - Flap, Dust Plastic 19"	1			NOT ILLUSTRATED		
43	503423	Rivet, Pop 4.8x6.4	2			573519	Owners Manual	1
50	583281	Axle Assy, Front 200mm Thrd	1					
51	583396	Wheel Assy-200mm BB Mag Blk	2					
		Incl. item 52						
52	551212	• Bearing- Wheel, Ball Type	4					
53	501606	Washer, Flat 8x19x1.6	2					
54	503831	Nut, M8 Hex Nyloc 6 Thck	2					
55	583397	Hub Cap, Button Mag Black	2					
56	583398	Cover- Inner, Wheel	2					
57	580030	Bush- Pivot, Axle	2					

Bold Text = Assemblies
Bulleted Text = Items included in Assemblies

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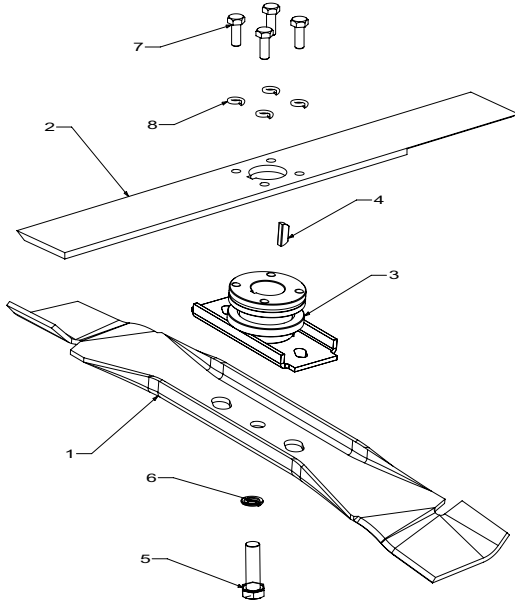
Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	779744	Axle Assy, Rear Compl 21" SP	1	20	573181	Gear Box, Single Speed 540	1
2	583563	Sleeve, Rear Axle MSV SP	1	21	581092	Pawl, Pinion 950 SP	2
3	580091	Bush- Pivot, Rear Axle	2	22	503759	Circlip, 12 EXT DIN 471	4
4	503301	Washer, Flt 1/2x3/4x18G	4	23	501213	Bearing, 12x32x10 6201 2RS	2
5	579427	Dust, Cover LH	1	24	581093	Cap, Pinion 950 SP Plastic	2
5a	579426	Dust, Cover RH + LH MSV SP	1	25	581090	Pinion, LH 950 SP	1
6	579428	Gear, Driving- Narrow	1	25a	581091	Pinion, RH 950 SP	1
6a	580038	Gear, Driving	1	26	503102	Washer, Flat 12x20x0.4	2
7	579070	Wheel Assy- 220mm BB MSV SP	2	27	582028	Belt- V RE 'X' TS XPZ 937	1
8	501703	Washer, Flat 6x14x1.2	6	28	573554	Pulley- Engine, 25Bx68Dx28.5H	1
9	501815	Screw, Set M6x35	6	29	503363	Key- W/Ruff 5/8x3/16x1/4	1
10	501606	Washer, Flat 8x19x1.6	2	30	503386	Screw, Grub M8x8	1
11	503831	Nut, M8 Nyloc 6 Thck	2	31	573759	Mount, Gearbox 21" ST SP CH	1
12	579069	Hub Cap, 220mm MSV SP Black	2	32	501764	Nut, M6 Nyloc 6 Thck	1
		__==__		33	501703	Washer, Flat 6x14x1.2	1
				34	501702	Screw, Set M6x16	1
				35	501863	Screw, Set M8x12	1
				36	573383	Pulley- V, Idler	1
				37	557289	Stud- Idler, Pulley M8	1
				38	573784	Spacer- Idler	1
				39	503901	Bearing, 12x28x8 6001 2 RSH	1
				40	572199	Washer, Flat 8x32x2.0	1
				41	501793	Nut, M8 Hex Nyloc 8 Thck	1
				42	503974	Circlip, 30 Int	1
						__==__	

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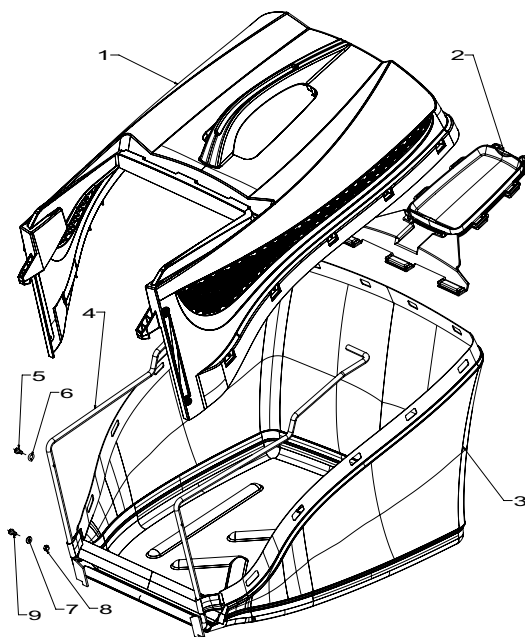
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540mm Blade Assembly



Item	Part No	Description	Qty
1	573391	Blade- Bar, 540 mm HP	1
2	573552	Blade- Bar Chipper 21"	1
3	573873	Driver Assy- 25 mm Chip M8	1
4	503363	Key- W/ruff 5/8x3/16x1/4	1
5	581610	Screw, Set NF 3/8x1.25 NYG8	1
6	500204	Washer, Spring 3/8"	1
7	501571	Screw, Set M8x16 HT 8.8 Hex	4
8	503747	Washer, Spg 8	4

Catcher Assembly Aero 773767



Item	Part No	Description	Qty
1	573373	Catcher, Top 19/21"	1
2	573370	Catcher, Top Insert	1
3	573762	Catcher, Bottom 19/21"	1
4	573376	Catcher, Frame 19/21"	1
5	503834	Screw, S/T M4x10	2
6	501024	Washer- Spg 4	2
7	503593	Washer, Flat 4 x 8 x 1.0	2
8	503875	Nut, M4 Hex Nyloc	2
9	501023	Screw, S/T M4x20	2